



# PEOPLE AT THE CENTRE FOR A FLEXIBLE MANUFACTURING SYSTEM

We believe in human work as the leading solution to achieve efficiency and flexibility, the main challenges that future of manufacturing currently imposes

#### Every human's action in a working environment can be a cost or an added value, whether it is mental or manual

Optimizing the production environment according to the operator characteristics allows to reduce costs and improve productivity

ductic



quality

ADVANCED ERGONOMIC SOLUTIO

#### How to improve your work environment?

#### ERGONOMICS

Adapting the work environment to the worker capabilities

#### **PROCESS CONTROL**

Implementing the objectivation system

# Adapting the work devices a second se







Adapting working tools according to the human body capabilities can reduce physical damages, speed up production and improve operators well-being Compliance with processes and human cognitive capabilities allows to decrease the information processing effort and to reduce errors rate and time to adapt to new production cycles



+ Productivity - Costs



Health Well-being



#### **PROCESS CONTROL**

Monitoring all the manual activities

Objectivation of manual activities Digital integration

Objectivation and digital integration are mandatory for automatic control and detailed process mapping



Continous monitoring



Traceability



Automatic control

# We have been developing solutions for 25 years

Carlo Pettenon Confartigianato Padova We apply the latest technological innovations and material science in order to create ergonomic solutions

Our highlights:





ADVANCED ERGONOMIC SOLUTIONS

Production plants 22 Employees



4.000.000 €

In 2018



5 companies network





# We analyse your process

Which are the critical aspects of your process?

How can you optimize your production?

Which are the real needs of operators?

How can you objectivate your production?

## ... and propose solutions

User Centered Design

Operator's needs are the centre of our design process. End user will be involved in order to guarantee the best match between problem and solution.





### We offer standard solutions



ADVANCED ERGONOMIC SOLUTIONS

# **BNP products overview**



### TORQUE ARMS

- Carbon fiber arms
- Optimal cost/performances balance
- State of the art materials and manufacturing
- Wide range of models and design configurations
- Customization capability
- Positioning system available







#### HIGH TORQUE ARMS

- Robust design
- Complete range for telescope and torque tube models
- Torque capacity between 150 and 600Nm
- Customization capability





#### ZERO GRAVITY TORQUE ARMS

- Carbon fiber arms
- Pneumatic balancing control
- Payload starting from 35 up to 70Kgs
- Reach from 1500 up to 2500mm
- Torque capacity 250 or 500Nm







### E-ZEROG ARM FOR HANDLING OF LIGHT LOADS

- Handling of light loads for repetitive operations with electronic balanced arm.
- Lifting control through weightless sensitive handle
- Vertical sliding through endless screw linear guide





### POSIX - TOOL POSITIONING SYSTEM

- Stand alone device for monitoring the tightening sequence
- Touch screen HMI 7"
- Adaptable to all brands of controllers







#### **POSIX PRO - TOOL POSITIONING SYSTEM**

- error-proof sequential <u>assembly</u> process control
- wide user-friendly touch HMI
- remote control and ERP interconnection
- operator recognition
- model recognition
- working phases view
- multi language instructions







#### SMM PROCESS CONTROL SOFTWARE

- Multiple workstations integration
- Data sharing and production planning
- Production management optimization
- Easy adaptation to work cycle modifications
- Process monitored at any stage
- Can be built up and expanded through time
- Co-bots management







# SMM PICK-TO-LIGHT CONTROL

 Through SMM software we develop several different solutions where the picking activities are managed by a P2L system that can work either online or offline mode.







# SMM ADAPTIVE WORKBENCH CONTROL

- Through SMM software operator can be recognized and the workbench height is adjusted in accordance with his/her anthropometric characteristics.
- The operator can also adjust the workbench height in accordance with his/her needs using a button panel







# SMM DYNAMIC LIGHT CONTROL

• Through SMM software, all BNP adaptive workstations can automatically adjust the lighting intensity in accordance with operator characteristics and the cycle phase requirements.







# ...and customized solution according to your needs

Handling and assembly personalized workstation





- Reaction arms up to 2000 Nm
- Handling solution







# **Products customization**











# Why us?

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#### Know-how

- Twenty years of experience in manufacturing
- Heterogeneous knowledge:
  ergonomic, design, composite
  materials and process analysis
- Specialist in assembly solution

#### **Innovative products**

We produce a wide range of technological advanced solutions, also with customer brand (private labels projects)

#### Research & development

Our R&D team is constantly involved in national and international research projects

### GENERALINDUSTRY

AEROSPACE

2

MARINE

3NA

## AUTOMOTIVE

ADVANCED ERGO



#### HOME APPLIANCES

#### **REFERENCES**







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